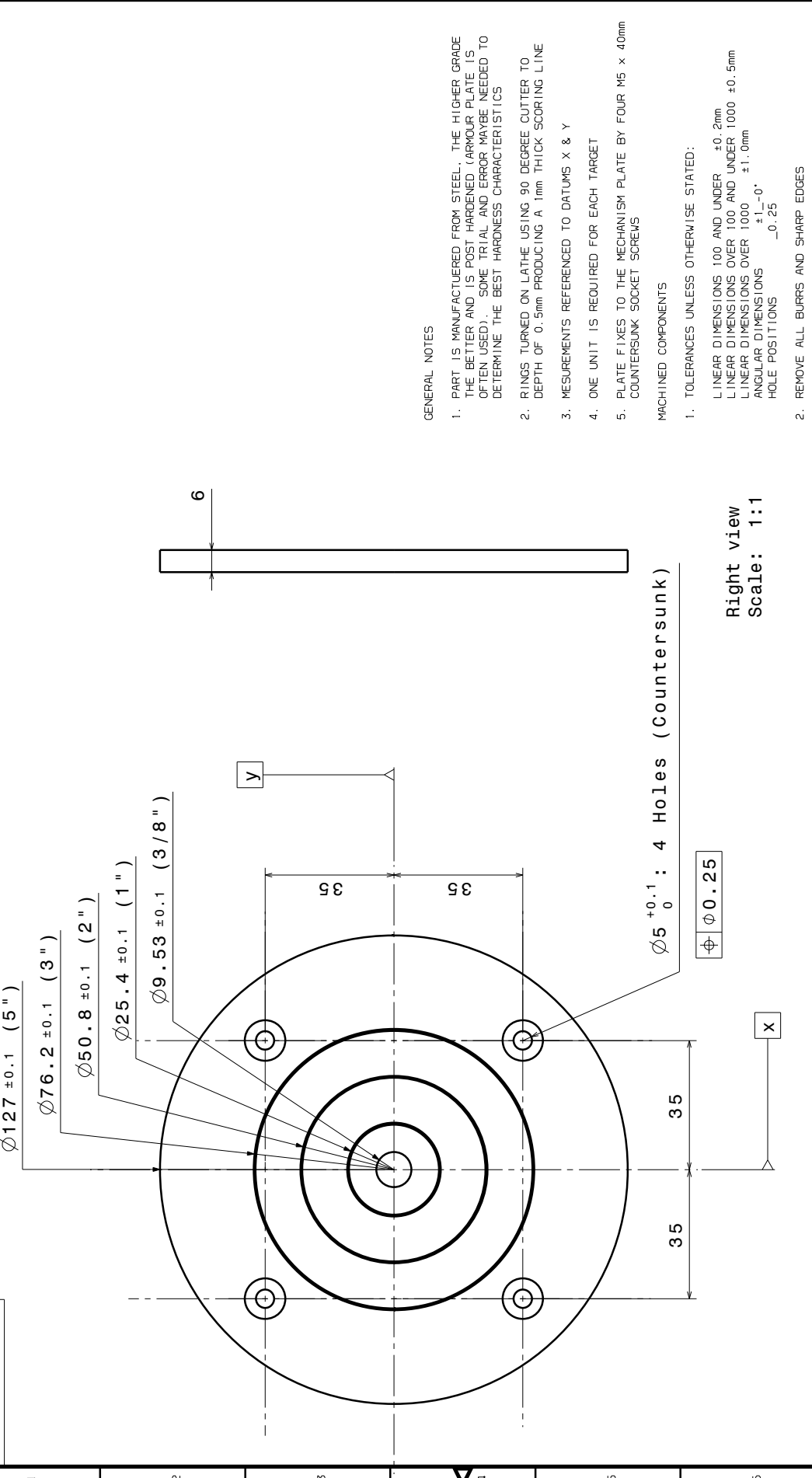
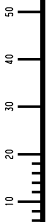


DRG. No.	BT-10001	ISSUE	MODIFICATION	DATE
		.01	PROTO RELEASE	DEC 2005

1	2	3	4	5	6	7	A	B	C	D	E	F	G
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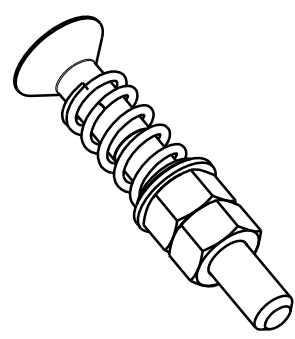
THIRD ANGLE PROJECTION		DO NOT SCALE		IF IN DOUBT ASK	
DIMENSIONS IN MILLIMETRES		SHEET 1 OF 1		DRAWN	D WYKES
SCALE	1:1			DATE	DECEMBER 2005
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				DRG. No	BT-10001



1 2 3 4 5 6 7

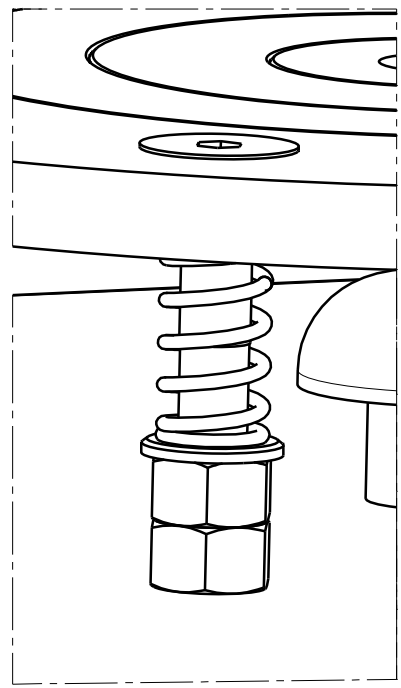
DRG. No. BT-10002
SHEET 1 OF 1

ISSUE .01
MODIFICATION
PROTO RELEASE
DATE DEC 2005

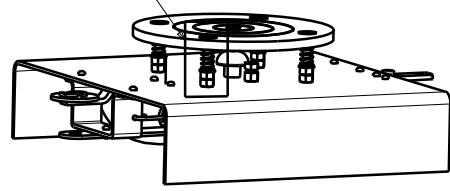


Isometric view
Scale: 2:1

TARGET PLATE FIXING ASSEMBLY DIMENSION TABLE			
DESC.	SIZE	LENGTH	QTY.
COUNTERSUNK SOCKET HEAD SCREW	M5	40	4
NUT	M5	-	8
FLAT WASHER	5mm	-	4
COIL SPRING	7-9mm DIA.	15mm (3/4 COMPRESSED)	4



Detail A
Scale: 3:1



GENERAL NOTES

- ASSEMBLY BUILT FROM STANDARD OFF-SHELF PARTS
 - FOUR UNITS REQUIRED FOR EACH TARGET MACHINED COMPONENTS
1. TOLERANCES UNLESS OTHERWISE STATED:
- LINEAR DIMENSIONS 100 AND UNDER $\pm 0.2\text{mm}$
 - LINEAR DIMENSIONS OVER 100 AND UNDER 1000 $\pm 0.5\text{mm}$
 - LINEAR DIMENSIONS OVER 1000 $\pm 1.0\text{mm}$
 - ANGULAR DIMENSIONS $\pm 1'-0"$
 - HOLE POSITIONS ± 0.25
2. REMOVE ALL BURRS AND SHARP EDGES



THIRD ANGLE
PROJECTION
SCALE

IF IN DOUBT ASK

DRAWN D WYKES DATE DECEMBER 2005

DIMENSIONS IN MILLIMETRES

SCALE 2:1

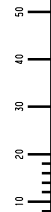
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SHEET 1 OF 1

TITLE TARGET PLATE FIXINGS

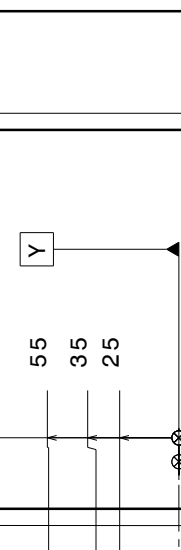
A3

DRG. No. BT-10002



ISSUE	MODIFICATION	DATE
01	PROTO RELEASE	DEC 2005

DRG. No.	BT-10003
SHEET 1 OF 1	



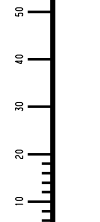
GENERAL NOTES

- PART IS MANUFACTURED FROM MILD STEEL PLATE
- MEASUREMENTS REFERENCED TO DATUMS X & Y
- ONE UNIT IS REQUIRED FOR EACH TARGET MACHINED COMPONENTS

1. TOLERANCES UNLESS OTHERWISE STATED:
 LINEAR DIMENSIONS 100 AND UNDER $\pm 0.2\text{mm}$
 LINEAR DIMENSIONS OVER 100 AND UNDER 1000 $\pm 0.5\text{mm}$
 LINEAR DIMENSIONS OVER 1000 $\pm 1.0\text{mm}$
 ANGULAR DIMENSIONS $\pm 1'-0"$
 HOLE POSITIONS ± 0.25

2. REMOVE ALL BURRS AND SHARP EDGES

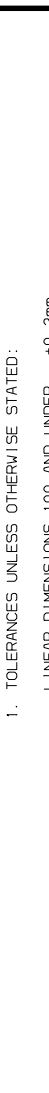
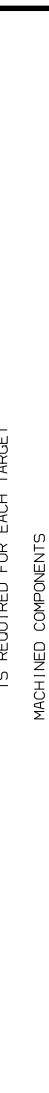
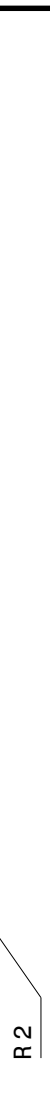
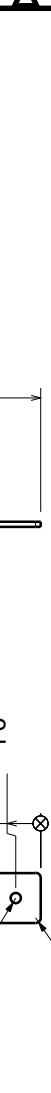
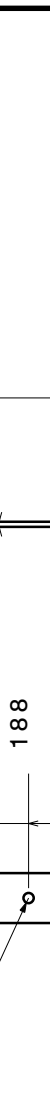
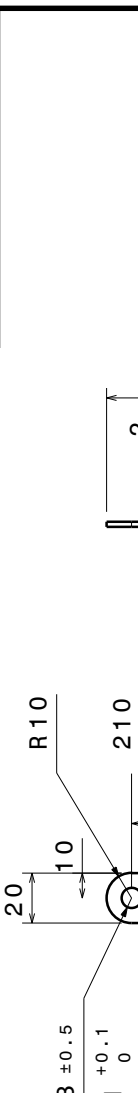
THIRD ANGLE PROJECTION		DO NOT SCALE		IF IN DOUBT ASK	
DIMENSIONS IN MILLIMETRES		SHEET 1 OF 1		DRAWN	D WYKES
SCALE	1:2			DATE	DECEMBER 2005
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A3				TITLE	
A3				DRG. No	
BT-10003				BACK PLATE	



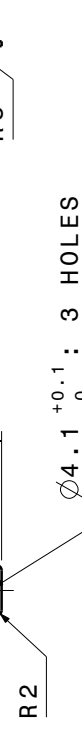
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BT - 10004 (B)

SHEET 1 OF 1



BT - 10004 (A)



GENERAL NOTES

- PARTS ARE MANUFACTURED FROM MILD STEEL PLATE
- RIVETTED TOGETHER WITH STANDARD 4.0mm RIVETS
- TWO UNITS OF (A) PART AND ONE UNIT OF (B) PART IS REQUIRED FOR EACH TARGET

MACHINED COMPONENTS

- TOLERANCES UNLESS OTHERWISE STATED:
 LINEAR DIMENSIONS 100 AND UNDER $\pm 0.2\text{mm}$
 LINEAR DIMENSIONS OVER 100 AND UNDER 1000 $\pm 0.5\text{mm}$
 LINEAR DIMENSIONS OVER 1000 $\pm 1.0\text{mm}$
 ANGULAR DIMENSIONS $\pm 1^{\circ}-0'$
 HOLE POSITIONS ± 0.25
- REMOVE ALL BURRS AND SHARP EDGES

THIRD ANGLE PROJECTION	DO NOT SCALE	IF IN DOUBT ASK	
		DRAWN	DATE
DIMENSIONS IN MILLIMETRES		HANGER BAR & BRACKETS	
SCALE	SHEET 1 OF 1	DRG. No	
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